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With this edition, “Extrusion Dies” has for the first time two editors: In April 2011 Prof. Dr.-Ing. Christian Hopmann succeeded Prof. Dr.-Ing. Dr.-Ing. E. h. Walter Michaeli as holder of the Chair of Plastics Processing and Head of the Institute of Plastics Processing (IKV) at RWTH Aachen University, Aachen, Germany.

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Definition and Principle of Extrusion.

Extrusion Die Design and Simulation

The function of an extrusion die is to

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shape the molten
plastic exiting an

extruder into the
desired cross section
depending on the

product being made.

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passage between the...

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This process starts by feeding plastic material from a hopper into the barrel of the extruder.

The material is gradually melted by the mechanical energy generated by turning

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screws and by heaters

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The objective of an extrusion die is to distribute the polymer melt in the flow channel such that the material exits from the die with a uniform

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